





Parks and Recreation



MISSION

u	In make available within the state correctional institutions opportunities for employment of inmates in jobs which combat idleness and develop good working habits.
	To provide training and work experience that will assist inmates in eventually securing and holding gainful employment outside the correctional institution.
	To reduce the cost to society of maintaining an inmate through the sale of inmate-produced goods and services and by requiring and enabling inmates to pay some portion of their room and board costs.
	To require and enable inmates to make restitution to the victims of their offenses, so as to assist the inmates in accepting responsibility for the consequences of their acts.
	To require and enable inmates to provide assistance to their dependents thus tending to strengthen family ties.
	To require and enable inmates to accumulate savings for their eventual return to the community.

VISION

ACI's compelling vision is to maintain its momentum of successfully accomplishing legislative and departmental objectives while integrating and balancing strategic plans with the necessity to be a purely "customer driven" organization that serves all of its customers as a quantifiable value-added partner.

Long-Life Picnic Table

Poly-vinyl coated steel construction consisting of radius bent 2" schedule 40 pipe legs supporting a poly-vinyl coated steel mesh table top. Tops are 30" wide and are 72" or 96" in length. Tops are mounted to frame via 2" x 16" schedule 40 pipe uprights welded to the table legs supporting a poly-vinyl coated steel mesh seat, consistent in length with the table top. Diagonal bracing for lateral support extends from the legs to the underside of the tabletop. Colors for the poly-vinyl coated components are limited. All metal



components are powder coated to the customer's preference.

MP-4137-6 6' Long-Life Table (ESW: 203 lbs.) MP-4137-8 8' Long-Life Table (ESW: 243 lbs.)

The plastisol coating is warrantied for 10 years (excluding vandalism) against cracking, rusting, chipping, peeling, warping and rotting.

Handicap Accessible Picnic Table

Poly-vinyl coated steel construction consisting of 2" schedule 40 pipe legs supporting a 96"L x 30"w poly-vinyl coated steel mesh table top via 2" x 2" x 11/48" x 28" angle iron mounting brackets. Seating consists of 2" x 16" vertical supports welded to the table legs supporting a 72"L x 10"w poly-vinyl coated steel mesh seat. The table top extends an additional 24" beyond the seat length on one end to permit wheelchair access. Diagonal bracing for lateral support runs from the legs to the underside



of the tabletop. Colors for all poly-vinyl coated components are limited. All metal components are powder coated to the customer's preference.

MP-4138 Handicap Accessible Picnic Table (ESW: 265 lbs.)





Long-Life Game Table

Poly-vinyl coated and steel construction, the 48" x 48" Long-Life game table provides a sturdy table for game play or picnic use. All metal components are powder coated to customer preference.

MP-9094 Long-Life Game Table

(ESW: 200 lbs.)

Long-Life Park Benches

Poly-vinyl coated and steel construction, this unit is constructed of a radius bent 1 11/42" schedule 40 pipe frame attached to a 13 11/42" vertical support upright which is attached to a 28" horizontal support. Seating and backrest consist of 10" wide x 72" or 96" long polyvinyl coated steel mesh with horizontal bracing from 31/44" schedule 40 pipe between the legs for lateral stability. Colors for poly-vinyl coated components are limited. All metal components are powder coated to customer preference. Benches are available with or without backs for inground mountings.



MP-4139-6
6' Long-Life Bench w/back (ESW: 100 lbs.)
8' Long-Life Bench w/back (ESW: 118 lbs.)
MP-4139-6A
6' Long-Life Bench w/o back (ESW: 90 lbs.)
8' Long-Life Bench w/o back (ESW: 100 lbs.)

Wooden Picnic Table

Wood and steel construction consisting of radius bent 2" schedule 40 pipe legs supporting a top constructed of SPF mill mix lumber. Tops are 28" wide and are 72" or 96" in length. Tops are mounted to 2" x 2" x 11/48" x 26 11/48" angle iron mounting brackets. Seating consists of 2" x 16 11/42" schedule 40 pipe uprights welded to the table legs supporting an SPF mill mix lumber seat, consistent in length with the table top. Diagonal bracing for lateral support extends from the legs to the underside of the tabletop. All wood components are stained a redwood color and sealed. All metal components are powder coated to the customer's preference.

MP-600 6' Table (ESW: 159 lbs.) **MP-601** 8' Table (ESW: 185 lbs.)

Wooden Park Bench

Wood and steel constructed of a radius bent 1 11/42" schedule 40 pipe frame attached to a 13 11/42" vertical support upright which is attached to a 28" horizontal support. Seat and backrest consist of three 2" x 4" x 72" or 96" long SPF mill mix lumber. Diagonal bracing of 31/44" schedule 40 pipe is added for lateral stability. All wood components are stained a redwood color and sealed. All metal components are powder coated to customer preference.

MP-9080-6 6' Portable Bench

(ESW: 73 lbs.)

MP-9080-8 8' Portable Bench

(ESW: 84 lbs.)

MP-9070-6 6' Solid Mount Bench (ESW: 70 lbs.)
MP-9070-8 8' Solid Mount Bench (ESW: 80 lbs.)



Did you know . . . Arizona Correctional Industries is a leading supplier and manufacturer of equipment for outdoor recreational use in Arizona. Among our customers are state parks, forest service, universities and other government offices as well as a wide range of companies, schools and private individuals.

Game Table

Wood and steel construction consisting of radius bent 2" schedule 40 pipe legs supporting a top constructed of SPF mill mix lumber. The game table's top and seats are 2" x 10" select wood, redwood stained and bolted to the frame. The table top is 48" x 48" and is available with or without a center hole for an umbrella. Each of the four benches is 48" long. The frame of the game table is 2" schedule 40 pipe, primed, painted (green or brown enamel) and baked.



Barbecue Grill

All barbecue grills are ideally suited for campgrounds and picnic areas. The firebox of the grill has a 3-position adjustable grill, with 280 sq. in. of cooking surface and is constructed of 10-gauge high carbon steel. The firebox depth is 8 inches. The entire grill is finished with high-temperature (1500° F) resistant, black paint. The grill is available in a free-standing model with a circular sheet steel base, or with a 48" extension for mounting in concrete.

MP-4007 Solid-mount BBQ (ESW: 85 lbs.)
MP-4009 Free-standing BBQ (ESW: 87 lbs.)





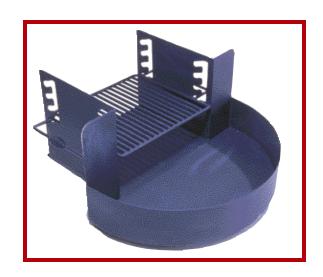
Superpot BBQ Grill

All steel welded construction suitable for parks and camping areas, the ACI superpot grill has a firebox $6'3"L \times 18"w \times 12"d$ with 1,170 sq. inches of cooking area and a 3 position adjustable cooking surface made from 11/42" round bars. The 2" schedule 40 pipe legs extend a full 48" for mounting the grill in concrete. The entire unit is finished with high temperature (1500°) resistant, black paint.

MP-4098 Superpot BBQ Grill (ESW: 250 lbs.)

Campfire Ring

For any outdoor setting, the ACI campfire ring is the right choice. The ring base is fabricated of 31/416" steel plate, 34" L x 31" w x 6" h. A hinged grate, 19" x 15", with 285 sq. in. cooking surface is made of 11/42" steel bars, welded to 51/48" steel bars. Non-heat conductive spring grips make the grate adjustable to four positions above the fire bed. Two U-shaped tie-down stakes make the unit theft-proof, while still allowing the entire unit to hinge back for easy ash removal. All exposed corners are rounded to 1" radius for safety. The entire unit is finished with high temperature (1500°) resistant black paint.



MP-4140 Campfire Ring (ESW: 80 lbs.)

Single Bear-Proof Trash Container

The heavy duty 10 gauge steel trash container base is designed to hold a standard 30 gallon garbage can (not included) inside the protected area for easy trash removal. Protective lid can be removed for cleaning and door in front can be locked to prevent disturbing the trash. Overall dimensions: 62" high x 24" square at base. Finished in gray enamel.

MP-5002 Bear-Proof Trash Container (ESW: 150 lbs.)



Double Bear-Proof Trash Container

Same as single unit with double the capacity: holds two standard 30 gallon garbage cans side-by-side. Two separate hoods allow access to either can independently. Cans are emptied via one large, lockable door in front of unit. Overall dimensions: 44" L x 24"w x 62"h. Finished in gray enamel.

MP-5003 Double Bear-Proof Trash Container (ESW: 290 lbs.)

Bear-Proof Trash Container Lid

Heavy duty all steel 10 gauge welded construction gives this National Parks Service inspired trash container lid its strength. Designed to fit over a standard 55 gallon drum (not included), this hood's design prevents bears and other animals from getting to the refuse.

Approximately 22" diameter at base and 22" high, finished in gray enamel.

MP-5001 Bear-Proof Trash Container Lid (ESW: 85 lbs.)

High-Security Bicycle Rack

This contemporary bike rack is designed to provide full upright support for multi-speed bicycles so that the costly derailleur mechanism is not damaged. The base is constructed of 2" schedule 40 pipe with the uprights constructed of 1

11/42" schedule 40 pipe. The uprights allow easy utilization of the universal recommended method of holding the bikes securely. The rack has four $2'' \times 2'' \times 11/48$ " angle iron anchoring ends for mounting in cement. The rack is designed for 8 bikes.

MP-4113	8' Security Bike Rack (ESW: 159 lbs.)
MP-4111	10' Security Bike Rack (ESW: 179 lbs.)
MP-4114	12' Security Bike Rack (ESW: 199 lbs.)



Bicycle Rack (Low Profile)

ACI's basic low profile bike rack. The ground base is 1 11/42" schedule 40 pipe. The bike support arches are 12" high and are constructed of 11/42" schedule 40 pipe, welded to the base. The rack is primed and painted with aluminum paint.

MP-4104	4'Rack (5 Bikes) (ESW: 46 lbs.)
MP-4106	6'Rack (8 Bikes) (ESW: 69 lbs.
MP-4108	8'Rack (11 Bikes) (ESW: 92 lbs.)
MP-4110	10'Rack (14 Bikes)(ESW 115 lbs.)
MP-4112	12' Rack (17 Bikes)(ESW: 138 lbs.)

